

# Technical Data Sheet

Nitrocellulose (Hacocell / Hacoplast)

Type	Norm	Type of solubility		
<b>H 15</b>	<b>15 E</b>	Ester ✓	Alcohol	Special/Medium alcohol

## Properties/Application

Medium high viscosity NC for flexible coatings

Main application field: flexo and gravure printing inks

## Product specification

Viscosity	[mPa s]	400 ± 25	<b>Solvents for nitrocellulose</b>					
according to ISO 14446			ketone	ester	glycoether	alcohol	benzene HC	benzine HC
Nitrogen	[%]	11,8 - 12,4						
NC-V006A								
Colour	[APHA-selekt]	≤ 300	genuine solvent	✓	✓	✓	✓	✓
NC-V009A/C	[Gardner]	≤ 2,5	latent solvent	✓	✓	✓	✓	✓
			diluting agent (non-solvent)	✓	✓	✓	✓	✓

## Product variants

	Nitrocellulose flocks	Nitrocellulose finegranulates	Plasticized NC chips	Plasticized NC granulates
Damping grade	[%] 30 ± 2 oder 35 ± 2	[%] 30 ± 2 oder 35 ± 2		
Residual moisture	[%]		≤ 4	≤ 4
Residual moisture of PUR-Quality	[%]		≤ 1	≤ 1
Plasticizer contents	[%]		20 ± 1	20 ± 1
Damping agent / Plasticizer*	Ethanol Isopropanol n-Butanol Water	Ethanol Isopropanol n-Butanol Water	ATBC EPO SAIB Nepplast (PU) DOA INBT	ATBC EPO SAIB Nepplast (PU) DOA INBT
	✓ ✓ ✓ ✓	✓ ✓ ✓ ✓	✓ ✓ ✓ ✓ ✓ ✓	✓ ✓ ✓ ✓ ✓ ✓

\* Other plasticizers on demand

## Supply form

Standard packing	38,5 kg in 125 l (35 %)	55 kg in 125 l (35 %)	50 kg in 125 l	55 kg in 125 l
PE-Inliner, antistatic	✓	✓		
Fibre Drums	100 l or 125 l	100 l or 125 l	100 l or 125 l	100 l or 125 l
Cardbox	✓	✓		

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